

Put masking tape on the part of the proximity radar which must not be painted.

For proximity radars which are supplied unassembled, paint the proximity radar only and assemble the unit after drying.

Apply the product range for painting on polypropylene([see 95A, Paint application range for plastic, Polypropylene / polyethylene bodywork component: Preparation and paint range](#)) .

If retouching the paintwork on the bumper, mask or remove the proximity radars.

The proximity radars must not be painted several times.

## 2. MALFUNCTION

Faults leading to proximity radar malfunctioning:

- 
- excessive run or paint thickness on the membrane,
- run in the peripheral section of the membrane's neck,
- damage to the membrane,
- deformed bumper changing the alignment of the proximity radars.



Repair-80x03x03x09-02x65-1-1-1.xml



# RADIATORCROSSMEMBERMOUNTING:REPLACEMENT



Note, one or more warnings are present in this procedure



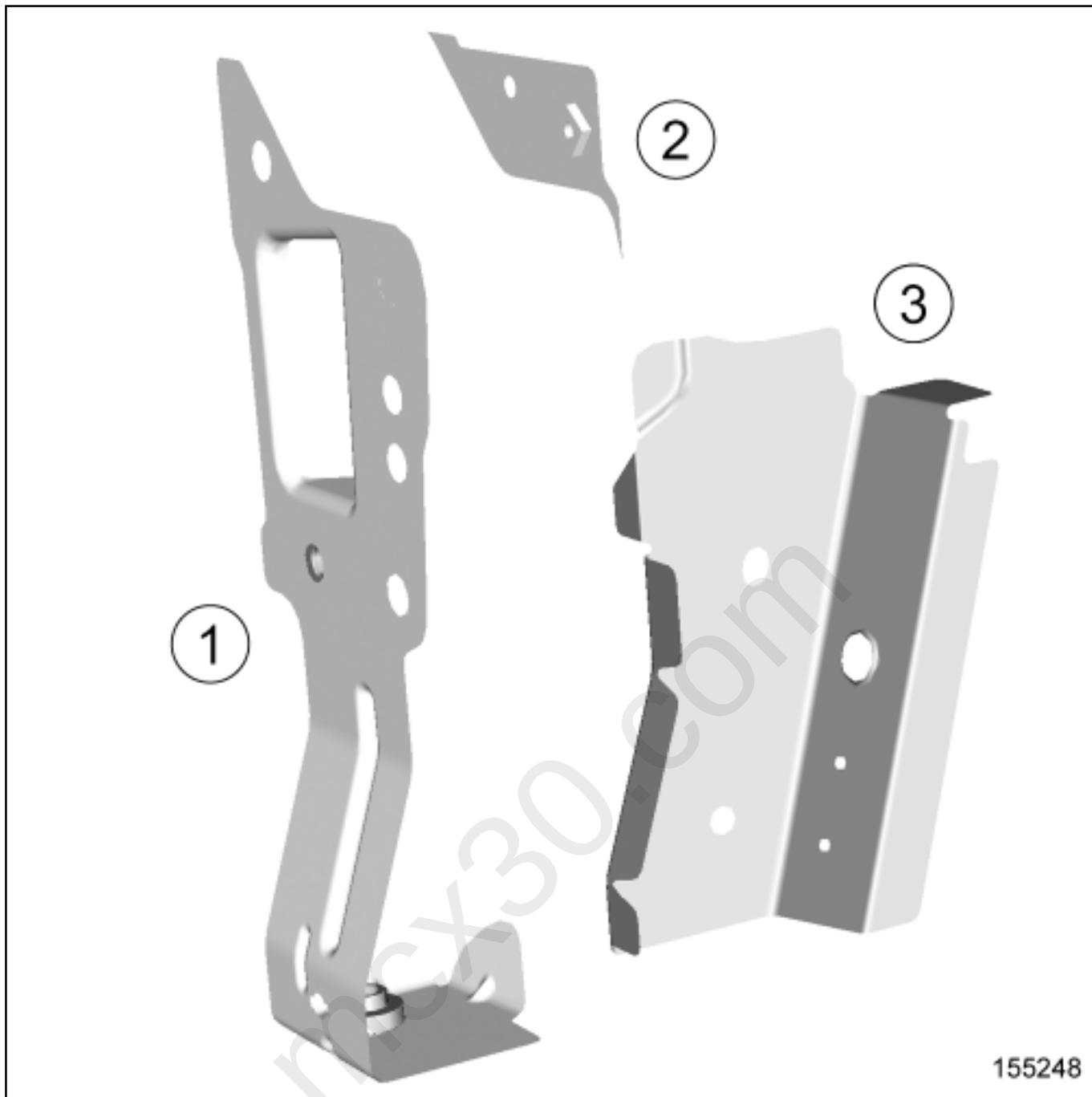
## 1. COMPOSITION OF THE SPARE PART



Note:

This part has the same following characteristics at each side.

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| No. | Description                                           | Type | Thickness (mm) |
|-----|-------------------------------------------------------|------|----------------|
| (1) | Additional mounting front unit                        | HLE  | 1.2            |
| (2) | Additional subframe mounting front right-hand bracket | HLE  | 2.5            |
| (3) | Front right-hand side member connection plate         | THLE | 2.5            |

## 2. IN THE EVENT OF REPLACEMENT

■ There is only one way of replacing this part:

complete replacement.



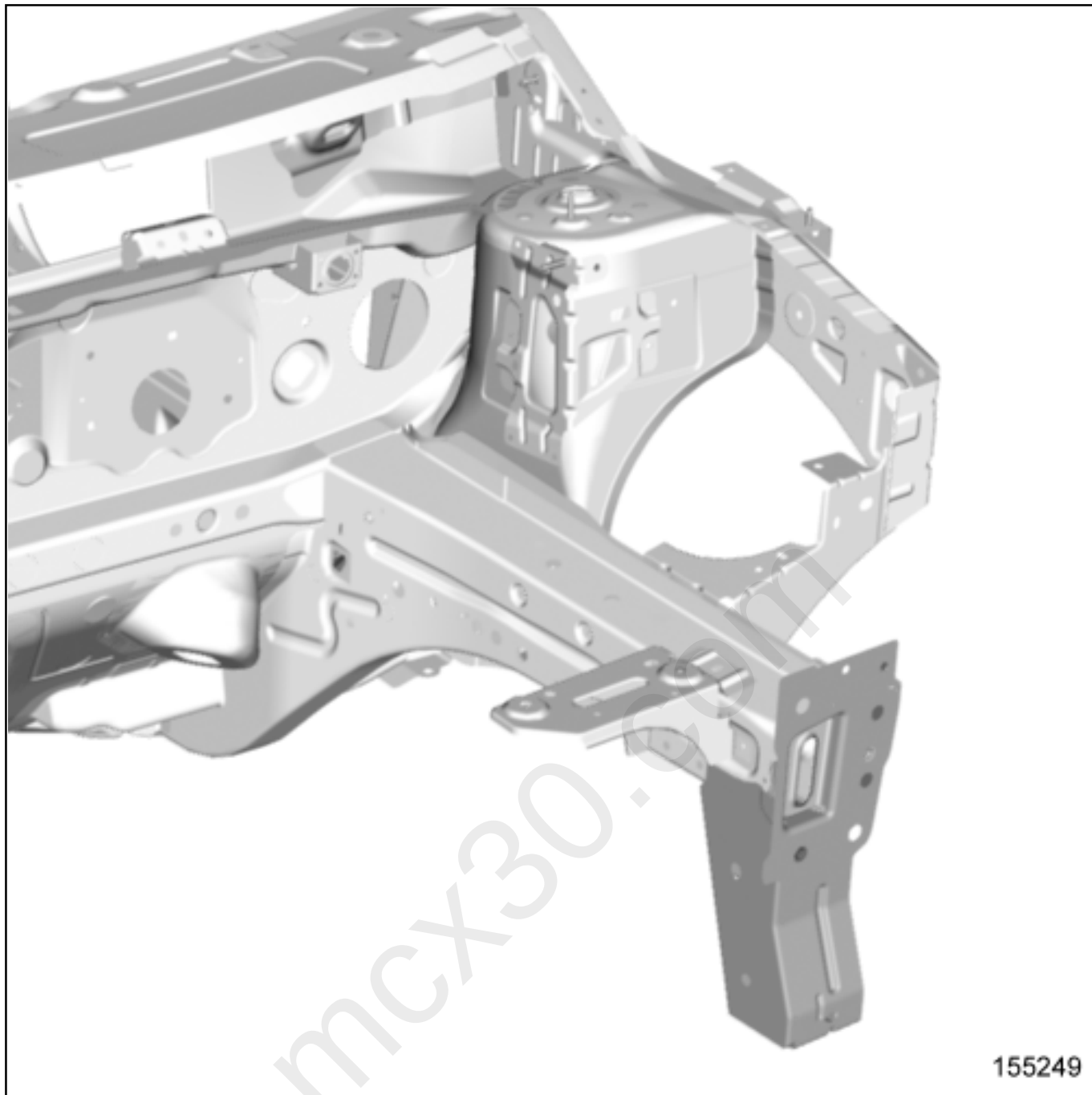
### **WARNING**

Use a repair bench to ensure the positioning of the points and the geometry of the axle assemblies.

## 1- COMPLETE REPLACEMENT

1)PART IN POSITION

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## 2) POSITION OF ELECTRIC EARTHS

### CAUTION



To avoid damaging the vehicles electric and electronic components, the earths of any wiring harness near the weld area must be disconnected.

Position the earth of the welding machine as close as possible to the weld area (see **Bolted connection for earth: Fitting**) (MR 400, 40H, Bolted connections).